



MultiBond Express

- Bond Express PU -

Clear, universal, high-strength PUR adhesive

Colour	Availability	
	Quantity per pallet	1200
	Size / Quantity	15 x 310 ml
	Type of container	cartridge
	Container code	15
	Art. no.	
clear	1571	■

Application rate

Approx. 5 - 15 g/m² if applied in strips, approx. 50 g/m² if applied in dots



Range of use



- Interior and exterior use
- Suitable for universal use
- Wood, metal, ceramics, PVC, polystyrene and glass
- Mounting furniture, panels, moulding and door linings
- Gluing wooden windows and doors
- Not suitable for PE, PP, PTFE or silicone

Property profile



- Single-component
- Solvent-free
- High adhesive strength, no staining
- Invisible bonds
- Water-resistant according to DIN EN 204: D4
- Does not run off, evens out surface irregularities

Characteristic data of the product

Density (20 °C)	approx. 1.1 g/ml
Open time	approx. 5 min (+20 °C/65% RH)
Pressing time	min. 60 min (+20 °C/65% RH)
Operating range	-30 °C to +100 °C
Adhesive shear strength (wood/wood)	> 10 N/mm ²
Water resistance (DIN EN 204)	D4

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

Possible system products

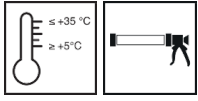
- [Remmers Holzinnenlacke](#)
- [Induline Beschichtungssystem](#)
- [Lasuren- & Lacksysteme für das Maler- & Holzhandwerk](#)

Preparation

- Substrate requirements
The substrate must be clean and capable of bearing a load.
- Substrate preparation
Wallpaper, coatings and layers of paint are not suitable substrates and must be removed.



Directions



■ Conditions for use

Temperature of the material, air and substrate: from min. +5 °C to max. +35 °C.

Work using a sealant gun.

Lightly wet both parts to be joined in order to achieve the maximum adhesive strength and rapid establishment of the bond. If joining two non-porous parts: lightly wet one side only. Apply the adhesive on one side and push together the pieces to be joined within 5 minutes, using a slight sliding or twisting movement if necessary and applying strong pressure. A higher adhesive strength is achieved by pressing the parts together (for at least 60 minutes). The adhesive bond must not be moved while it is hardening.

The glue can be applied in dots or in a strip.

Tools / Cleaning



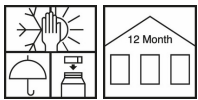
Manual and compressed-air pistol

Clean with thinner and brush cleaner or V 101 Thinner while the material is still fresh. Later the product can be removed by mechanical means only.

Remmers tools

➤ [Dichtstoffpistole \(4701\)](#)

Storage / Shelf life



If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.

Safety data / Regulations

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.