



HWS-112 Hard Wax Seal

Durable, single-component wood sealer for a natural look and two-time application



Colour	Availability			
	Quantity per pallet	444	60	22
	Size / Quantity	1 l	5 l	20 l
	Type of container	Tin canister	Tin bucket	Tin bucket
	Container code	85	05	20
	Art. no.			
clear	1826	■	■	■
special colours	1829	■	■	■

Application rate

First coat: 70 ml/m²
Second coat: 60 ml/m²



Range of use



- Furniture and interior finishing work
- Wooden floors and stairs
- Tables and worktops
- Interior finishing of ships
- For bath and sauna elements
- No removal of excess
- Bamboo components
- Cork floors
- Not for bleached wood
- For use by professionals

Property profile



- Quick-drying
- Resistant to abrasion and scratches
- Resistant to chemicals: DIN 68861, 1B
- Slip-resistant
- Very low tendency to shine
- Natural look and feel
- Suitable for interior finishing of ships (IMO)

Characteristic data of the product

Binder	Alkyd resin
Density (20 °C)	Approx. 0.88 g/cm ³
Runout time s (20° C, DIN 4)	Approx. 22
Odour	Characteristic
Degree of gloss	Cloth matt
Product is free from	Formaldehyde, heavy metals, PCB, lindane, PCT, PCP, lead, halogenated hydrocarbons and butanone oxime

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

Certificates

- **DIN EN 71-3 "Migration of certain elements"**
- **Saliva and sweat simulant**
- **Approval as a surface coating system for parquet and wooden floors**
- **Slip-resistant "R10" in accordance with DIN 51130:2014**
- **Declaration of conformity (Marine Equipment Directive)**
- **Stair master hand cream test (based on DIN EN 12720)**
- **Food contact**






Test standards DIN 68861, 1B Chemical resistance

- Additional information**
- [Sustainability Data Sheet](#)
 - [Sustainability data sheet](#)
 - [Care of oiled surfaces and floors or those treated with hard wax seals](#)
 - [Application of oil-based products by spraying](#)

- Possible system products**
- [OB-008 Oil Stain \(2787\)](#)
 - [Care & Maintenance Kit \(7739\)](#)
 - [Velour Roller \(4442\)](#)

- Preparation**
- **Substrate requirements**
 The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct manner.
 Wood moisture content: 8-12%
 Final wood sanding no finer than P 180
 - **Substrate preparation**
 Thoroughly remove any dirt, grease and non-adhering old coatings.
 Wash off greasy or resin-rich woods/substrates with WV-891 or V-890. Use UN-894 indoors on the construction site. Ensure good ventilation for solvents.
 If you wish to add colour, prime with Decorative Wax Stain or OB-008.
 If applying a subsequent coating using a roller: intermediate drying time min. 24 hours.
 When sealing old parquet flooring, end-grain wood parquet and installation patterns with the wood grain running in different directions, we recommend pre-treating with OB-008 clear and leaving to dry for at least 48 hours in order to ensure that the substrate is thoroughly saturated and absorbs the material evenly.

- Directions**
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- **Conditions for use**
 Temperature of the material, air and substrate: from min. +15 °C to max. +25 °C.
 - Stir well.
 - For better wetting of the substrate and pores, we recommend applying the first coat as a slurry or with a roller. Apply by spraying or with a roller.
 - Flow cup gun: nozzle: 1.6 - 1.8 mm; atomiser air pressure: max. 2 bar
 - Airless spraying: nozzle size: 0.23 - 0.28 mm, material pressure: 80 - 120 bar.
 - Airmix spraying: nozzle 0.23 - 0.28 mm, material pressure: 80 - 100 bar, atomiser air pressure: max. 1 bar.
 - After drying and intermediate sanding (P 240 - 320), apply a second coat of the product.
 - Observe the waiting times between coats.
 - Seal opened containers well and use contents as soon as possible.

- Tips on use**
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- Check colour, adhesion and compatibility with the substrate by setting up a trial area.
 - For optimum chemical resistance on pore-rich woods in areas subject to higher stress, the first coat should be applied using a roller/brush method to ensure that the pores are wetted and saturated.
 - Before coating technically modified woods and wood-based materials, apply the product to a trial surface and conduct a suitability test on the desired area of use.
 - For smoked oak and other exotic woods, Remmers Technical Service must be consulted prior to use and a trial area set up.
 - Owing to the high reactivity of the product, skin formation may occur. Please remove before stirring and sieve as a precaution.
 - Make sure the area is well ventilated when using indoors.
 - Dispose spray dust deposits regularly to avoid ignition of the spray dust.
 - Avoid ultra-fine material atomisation and excessive overspray.
 - Leave fresh spraying dust to dry before sweeping up.
 - The product itself is not self-igniting.
 - When sanding wooden surfaces that have been treated with the product, always wear respiratory protection (dust filter mask P2).
 - Risk of self-ignition (DGV information brochure 209-046).
 - The product should not be applied at the same work stand as NC-based varnishes or stains. Collect any textiles soiled with the product (e.g. cleaning rags, work clothing) in fire-resistant waste containers and dispose of properly.
 - **Drying**
 Dust-dry: after approx. 1 hour
 Touch-dry: after approx. 3 hours
 Can be overcoated by spraying: after approx. 6 hours
 Can be overcoated using a roller: after approx. 14 hours
 Full loading capacity: after approx. 7 days
 Practice values at +20 °C and 65% relative humidity.
 Low temperatures and high humidity delay drying.



Drying is dependent on the type of wood and the absorbency of the substrate.

■ Thinning

Ready to use

Notes

DIN EN 71-3 "Migration of certain elements":
 This product complies with the limits for the migration of heavy metals to children's toys according to DIN EN 71-3 and thus fulfils one of several further requirements for the safety of children's toys according to the EU "Toy Directive" (2009/48/EC).
 Oil-based products contain natural ingredients. Under the influence of UV light, exclusion of light (dark yellowing), heat or individual changes in the wood, these can lead to a change in the surface. The surfaces therefore require special care. Please refer to the information sheet on general application instructions for oils and waxes. White, pastel and grey tones can lose their intensity within a short period of time. This happens depending on the type of wood used, substances contained in the wood, exposure to light and heat. If these changes are not desired, a stained and lightfast lacquered surface finish is recommended.
 Use breathable materials when packing the coated wood building elements.
 Dust and loose dirt on floors and stairs should be removed regularly using a soft broom or mop.
 For maintenance (including partial maintenance on traffic areas subject to particular levels of wear), treat the cleaned surface with the product or with Hard Wax Oil in such a way that it blends in to produce a uniform finish.
 For complete care and maintenance, we recommend the use of care products for oiled wooden surfaces. Follow the instructions provided by the care product manufacturer.
 Please refer to the relevant test reports/certificates and the Technical Data Sheet for information on certified products and configurations.
 For applications according to the Marine Equipment Directive, the maximum wet application rate is 140 g/m².

Tools / Cleaning

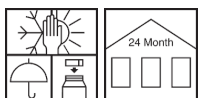


Short-pile (3-5 mm) velour or mohair roller, flow cup gun, airless/airmix spraying equipment, filler knife
 Clean tools immediately after use with V 101 Thinner.
 Ensure that any residue from cleaning is disposed of correctly.

Remmers tools

➤ **Velour Roller (4442)**

Storage / Shelf life



If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 24 months.

Safety data / Regulations

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

Personal protective equipment

Respiratory protection with at least an A/P2 combination filter must be worn during spraying, together with safety goggles. Wear suitable protective gloves and clothing.

Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

VOC content as per the "Decopaint" Directive (2004/42/EC)

EU limit value for the product (cat A/i): max. 500 g/l (2010).
 This product contains < 500 g/l VOC.

VOC	
Kat.	A/i
2010:	500g/l
max.:	500g/l

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.