



## Induline ZW-405

Water-based, white filling primer for windows and doors

Colour	Availability		
	Quantity per pallet	96	22
	Size / Quantity	5 l	20 l
	Type of container	Tin bucket	Tin bucket
	Container code	05	20
	<b>Art. no.</b>		
white	283464	■	■
special colours	283462	■	■

### Application rate

150 - 200 ml/m<sup>2</sup> per coat  
(corresponds to a wet film thickness of approx. 150 - 200 µm and a dry film thickness of approx. 75 - 100 µm)



### Range of use



- For use on interior and exterior wood
- Soft and hard woods
- Dimensionally stable wood building elements: e.g. doors, windows and shutters
- Universal filling primer
- For use by professionals

### Property profile



- Good pore wetting performance
- Good build on the surface
- Good sanding properties

### Characteristic data of the product

Binder	Special acrylic polymers
Density (20 °C)	Approx. 1.20 g/cm <sup>3</sup>
Viscosity	Approx. 7000 mPas
Odour	Characteristic

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

### Possible system products

- [Induline SW-900\\* \(3776\)](#)
- [Induline GW-309 \(283378\)](#)
- [Induline GW-306 UV Stop\\* \(283310\)](#)
- [Induline GW-342 U \(3288\)](#)
- [Induline DW-601 Aqua Stop \(1725\)](#)



- Induline DW-608/20 (1229)
- Induline ZW-502 (1635)
- Induline ZW-504 (3466)
- Induline GW-342 U (3288)
- Induline GW-341 LP (286620)
- Induline DW-692 (3056)
- Induline GW-306\* (3488)
- Induline ZW-502i (1633)

\*Use biocidal products carefully.  
Always read the label and product information before use.

## Preparation

### ■ Substrate requirements

The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct manner.

Dimensionally stable wood building elements: wood moisture content 11-15%

### ■ Substrate preparation

If necessary, impregnate non-resistant woods with a wood preservative\* (\*Use biocides safely. Always read the label and product information before use).

If necessary, protect parapet joints with Induline V-Joint Protection or Induline AF-920.

## Directions



### ■ Conditions for use

Temperature of the material, air and substrate: from min. +15 °C to max. +30 °C.

Stir well.

Airless spraying: nozzle size: 0.28-0.33 mm; material pressure: 70-90 bar.

Air-mix spraying: nozzle size: 0.28-0.33 mm; material pressure: 70-90 bar, atomiser air pressure 1-2 bar.

Spraying angle: 30°.

The values given are based on undiluted material. The best spraying pattern is achieved if the material has a temperature of 15-20 °C.

Intermediate sanding before final coat: P 180-220, remove sanding dust.

Seal opened containers well and use contents as soon as possible.

## Tips on use



Ensure good ventilation.

If necessary, check compatibility with the substrate and sealing effect by applying a trial coat.

With water based coating systems, there is always a residual risk that substances contained in the wood will cause discoloration.

Bleeding resin is a natural phenomenon and cannot be prevented by coating measures, see BFS Code of Practice No. 18.

The product's sealing effect may be impaired if it is diluted too thinly, if the wood is too wet or if the recommended coating sequence, application volumes and drying times are not observed.

Do not use in direct sunlight, or below 15°C or above 30°C.

Relative humidity must not exceed 85%.

Caution: surfaces coated with this product may cling together. Avoid direct contact between coated surfaces.

### ■ Drying

Dust dry: after approx. 30 minutes

Touch dry: after approx. 1 hour

Ready for overcoating: after approx. 4 hours

Leaving to dry overnight significantly improves sandability.



Practice values at +20 °C and 65% relative humidity.  
Low temperatures, poor ventilation and high humidity delay drying.

■ **Thinning**

Dilute with water if necessary (max. 5%).

**Notes**

Sealing compounds must be compatible with the coating and may only be applied once the coating has dried thoroughly.

Only use sealing profiles that are free of plasticisers.

Wood building elements which have been treated with an intermediate coating should not be exposed to weathering until a finishing coat has been applied.

**Tools / Cleaning**

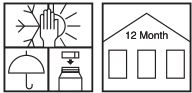
Manual spray guns, automatic spraying equipment



Clean tools with water or Aqua RK-898 Cleaning Concentrate immediately after use.  
Ensure that any residue from cleaning is disposed of correctly.

**Storage / Shelf life**

If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.



**Safety data / Regulations**

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

**Personal protective equipment**

Respiratory protection with at least an A/P2 combination filter must be worn during spraying, together with safety goggles. Wear suitable protective gloves and clothing.

**Disposal**

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

**VOC content as per the "Decopaint" Directive (2004/42/EC)**

EU limit value for the product (cat A/i): max. 140 g/l (2010).  
This product contains < 140 g/l VOC.

VOC	
Kat.	A/i
2010:	140g/l
max.:	140g/l

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.