





# Aqua EAD-67/sm Aqua Opaque Finishing Coat

Water-based all-in-one coating system for high-quality exterior timber constructions



Colour	Availability						
	Quantity per pallet	672	200	96	22	4	1
	Size / Quantity	0,751	2,5 I	51	201	120 I	1000 I
	Type of container	Tin bucket	Tin bucket	Tin bucket	Tin bucket	Plastic drum	Plastic container
	Container code	01	03	05	20	68	61
Art. no.							
white (RAL 9016)	3042						
anthracite grey (RAL 7016)	3029						
special colour	3043						

# **Application rate**

 $3 \times 60 - 80 \text{ ml/m}^2$  for brush application

2-3 x 60 - 80 ml/m² for roller application

 $2 \times 120$  -150 ml/m<sup>2</sup> for spraying

1-2 x 60 - 80 ml/m $^2$  for top-up/maintenance coats

# Range of use



- For use on exterior wood
- Softwoods
- Building elements with no or limited dimensional stability
- Primer & top coat
- For use by professionals

# **Property profile**



- 3-in-1: sealing primer, intermediate coating and top coat
- Special combination of binding agents creates an extremely hard-wearing surface
- Good flow properties
- Early block resistance
- Water vapour diffusion capable
- Weatherproof and moisture-regulating
- Film preserver protects against microbial damage

# Characteristic data of the product

Binder	Acrylate dispersion			
Density	Approx. 1.20 g/cm³ (white (RAL 9016)) Approx. 1.06 g/cm³ (RAL 7016/ special colours)			
Viscosity (20 °C)	600 - 800 mPas			
Odour	Characteristic			
The values stated appropriately because with a data of the product and are not to be understood as binding product ancification				

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# Possible system products

- > Induline SW-910 (3777)
- > Induline SW-900\* (3776)
- Aqua IG-15 Impregnation Primer IT\* (7145)
- Aqua AG-26 Universal Primer (7147)

\*Use biocidal products carefully.

Always read the label and product information before use.

# Preparation

#### Substrate requirements

The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct





Wood building elements with limited or no dimensional stability: wood moisture content max. 18%

#### Substrate preparation

If necessary, impregnate non-resistant woods with a wood preservative\* (\*Use biocides safely. Always read the label and product information before use).

Observe BFS Code of Practice No. 18 "Coatings on Wood and Wooden Working Materials in Outdoor Areas". Remove any loose and torn knots as well as resin that bleeds from the wood and clean with a suitable product (e.g. V 101 Thinner, a nitrocellulose or universal thinner).

Sand grey and weathered wood surfaces down to sound, bright wood.

Maintenance/renovation: apply 1-2 coats with light sanding in between.

#### **Directions**







#### Conditions for use

Temperature of the material, air and substrate: min. 0 °C to max. +30 °C.

Stir well, including during application or after a break in work.

Apply with a brush, roller or by spraying

Seal opened containers well and use contents as soon as possible.

#### Tips on use



Check colour, adhesion and compatibility with the substrate by setting up a trial area

Before coating technically modified woods and wood-based materials, apply the product to a trial surface and conduct a suitability test on the desired area of use.

Prior to full application, please apply a test coat to a sample area under practical conditions using the desired system, then test or examine the surface properties.

Ensure good ventilation.

With water based coating systems, there is always a residual risk that substances contained in the wood will cause discolouration.

#### Drying

Dust-dry: after approx. 1 hour

Ready for overcoating: after approx. 4 hours

Practice values at +20 °C and 65% relative humidity.

Low temperatures, poor ventilation and high humidity delay drying.

#### Thinning

Ready to use; if necessary, dilute with water (max. 5%).

#### Notes

On planed larch and softwoods with a high resin content, the coating may have reduced adhesion and resistance to weathering. This is especially the case on horizontal year rings, knots and areas of winter growth that are high in resin. Maintenance and renovation must be carried out more frequently on these surfaces. The only remedy for this is pre-weathering or very coarse sanding (P80). If these wood types are rough-sawn, considerably longer maintenance and renovation intervals are to be expected.

# Tools / Cleaning



Acrylic brush, flat brush, short-pile roller, spraying equipment

Ensure that any residue from cleaning is disposed of correctly.

Clean tools with water or Aqua RK-898 Cleaning Concentrate immediately after use.

# Storage / Shelf life





If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.

# Safety data / Regulations

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

## Personal protective equipment

Respiratory protection with at least an A/P2 combination filter must be worn during spraying, together with safety goggles. Wear suitable protective gloves and clothing.

## Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

# **Biocidal Products Regulation**

Contains as "treated goods" a biocidal product (film preservative) with the biocidal active agent 3-iodo-2-propynyl butylcarbamate to protect the film from contamination by microbial organisms (algae, mould etc.). Always follow the directions carefully!

Contains a biocidal product (in-can preservative) with the biocidal agents CMIT/MIT (3:1) for protecting the container content from deterioration by microbial organisms (germs, yeast, etc.). Please note the processing guidelines carefully!

#### **Technical Data Sheet**

Product number 3042





VOC content as per the "Decopaint" Directive (2004/42/EC)

VOC Kat. A/d 2010: 130g/l max.: 130g/l EU limit value for the product (cat A/d): max. 130 g/l (2010). This product contains < 130 g/l VOC.

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.