



## Aqua IF-431-1K Sealing Filler

Highly pigmented, single-component filler with excellent sealing effect, especially for wood rich in active substances



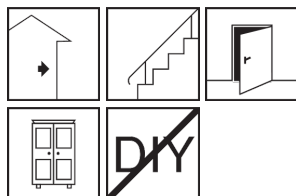
Colour	Availability		
	Quantity per pallet	96	22
	<b>Size / Quantity</b>	<b>5 l</b>	<b>20 l</b>
	Type of container	Tin bucket	Tin bucket
	Container code	05	20
	<b>Art. no.</b>		
	3217	■	■

### Application rate

120 - 150 ml/m<sup>2</sup> per coat



### Range of use



- Preparing opaque, pigmented varnishes
- Solid wood & veneers
- Wood materials
- Wood types rich in active substances such as ash, Hevea, oak, whitewood/yellow poplar
- High-quality furniture
- Wooden stairs
- In damp rooms (kitchens and bathrooms)
- Interior finishing work: e.g. panels, borders, cladding & interior doors
- For use by professionals

### Property profile



- Single-component: simple and economical handling
- Excellent sealing effect (moisture and water-soluble substances in the wood)
- Primer for coatings that emphasise pores
- Good sanding properties
- Low risk of wearing through
- Can be coated over with Aqua and PUR varnishes

### Characteristic data of the product

Density (20 °C)      Approx. 1.44 cm/m<sup>3</sup>

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

### Additional information

➤ [Sustainability data sheet](#)

### Possible system products

➤ [Aqua PF-430 Pigment & Sealing Filler \[iac\] \(3265\)](#)  
 ➤ [Aqua CL-44X-Colorlack](#)

### Preparation

#### ■ Substrate requirements

The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct manner.

Wood moisture content: 8-12%

#### ■ Substrate preparation

Wash off greasy or resin-rich woods/substrates with WV-891 or V-890. Use UN-894 indoors on the construction site. Ensure good ventilation for solvents.

Softwoods: sand with P 80 - 120.

All other substrates: sand with P 180 - 320.



## Directions



### Conditions for use

Temperature of the material, air and substrate: from min. +18 °C to max. +25 °C.

Stir well.

Spray.

Airless spraying: nozzle size: 0.23 - 0.28 mm, material pressure: 80 - 120 bar.

Airmix spraying: nozzle size: 0.23 - 0.28 mm, material pressure: 80 - 100 bar, atomiser air pressure: 1.2 - 2 bar.

Flow cup gun: nozzle size: 2.0 - 2.5 mm; atomiser air pressure: 2.0 - 3.0 bar.

Once dry, carry out intermediate sanding with P 240-320.

Repeat the process if necessary.

Intermediate and final coats of suitable products can be applied after drying.

Seal opened containers well and use contents as soon as possible.

## Tips on use



Woods rich in active substances must be primed twice for optimum isolation.

Check colour, adhesion and compatibility with the substrate by setting up a trial area.

Before coating technically modified woods and wood-based materials, apply the product to a trial surface and conduct a suitability test on the desired area of use.

### Drying

Dust-dry: after approx. 1 hour

Can be overcoated: after approx. 4 hours

Drying overnight improves the sealing effect (e.g. on Hevea)

Practice values at +20 °C and 65% relative humidity.

Low temperatures, poor ventilation and high humidity delay drying.

### Thinning

Ready to use

## Notes

The product's insulating effect may be impaired if it is diluted too thinly, if the wood is too wet or if the recommended coating sequence, application volumes and drying times are not observed. With water-based coating systems, there is always the residual risk that substances contained in the wood will leach out.

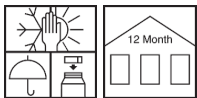
## Tools / Cleaning



Airless/Airmix spraying equipment, flow cup gun

Clean tools with water or Aqua RK-898 Cleaning Concentrate immediately after use.

## Storage / Shelf life



If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.

## Safety data / Regulations

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

### Personal protective equipment

Respiratory protection with a particle filter P2 must be worn during spraying, together with protective goggles. Wear suitable protective gloves and clothing.

### Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

### Biocidal Products Regulation

Contains a biocidal product (in-can preservative) with the biocidal agents CMIT/MIT (3:1) for protecting the container content from deterioration by microbial organisms (germs, yeast, etc.). Please note the processing guidelines carefully!

### VOC content as per the "Decopaint" Directive (2004/42/EC)

EU limit value for the product (Cat. A/g): max. 30 g/l (2010).  
This product contains < 30 g/l VOC.

VOC	
Kat.	A/g
2010:	30g/l
max.:	30g/l



Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.