



## Induline SW-966

Water-based, opaque paint for marking and edge coating

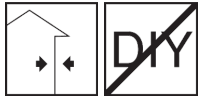
Colour	Availability		
	Quantity per pallet	22	1
	<b>Size / Quantity</b>	<b>20 l</b>	<b>1000 l</b>
	Type of container	Tin bucket	Plastic container
	Container code	20	63
	<b>Art. no.</b>		
special colours	3282	■	■

### Application rate

80 - 120 ml/m<sup>2</sup> depending on the absorbency of the substrate



### Range of use



- For use on interior and exterior wood
- Edge coating for formwork beams/formwork panels
- Colour-coding sawn wood and roof battens (sorting classes)
- For use by professionals

### Property profile



- Quick-drying
- Alkali-resistant
- Repels water
- Excellent resistance to weathering

### Characteristic data of the product

Density (20 °C)	1.02 - 1.15 g/cm <sup>3</sup> depending on the colour
Viscosity (20 °C)	1000 - 2500 mPas depending on the colour
Odour	Mild

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

### Preparation

#### ■ Substrate requirements

The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct manner.

Permitted wood moisture content: u < 18%

### Directions



#### ■ Conditions for use

Temperature of the material, air and substrate: from min. +5 °C to max. +30 °C.

Stir well.

Apply with a brush, roller or by spraying.

Airless spraying: nozzle size: 0.38 mm; spraying pressure: 80-100 bar (use yellow pistol filter)

Airmix spraying: Nozzle: 0.28 mm, material pressure: 80 - 100 bar, air pressure: 1.2 - 2.0 bar

Flow cup gun: nozzle 2.5 mm, atomiser air pressure: 1.8 - 2.0 bar.

Seal opened containers well and use contents as soon as possible.

### Tips on use



Check colour, adhesion and compatibility with the substrate by setting up a trial area.

Before coating technically modified woods and wood-based materials, apply the product to a trial surface and conduct a suitability test on the desired area of use.

#### ■ Drying

Ready for overcoating: after approx. 2 hours



Practice values at +20 °C and 65% relative humidity.  
 Low temperatures, poor ventilation and high humidity delay drying.

■ **Thinning**

Ready to use; dilute with tap water if necessary.

**Tools / Cleaning**

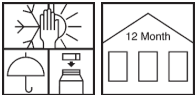
Airless and airmix spraying equipment, flow cup gun, paintbrush and roller



Clean tools with water or Aqua RK-898 Cleaning Concentrate immediately after use.  
 Ensure that any residue from cleaning is disposed of correctly.

**Storage / Shelf life**

If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.



**Safety data / Regulations**

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

**Personal protective equipment**

Respiratory protection with at least an A/P2 combination filter must be worn during spraying, together with safety goggles. Wear suitable protective gloves and clothing.

**Disposal**

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

**VOC content as per the "Decopaint" Directive (2004/42/EC)**

EU limit value for the product (Cat. A/e): max. 130 g/l (2010).  
 This product contains < 130 g/l VOC.

VOC	
Kat.	A/e
2010:	130g/l
max.:	130g/l

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.