



Induline GW-330

Water-based, universal, translucent primer for interior and exterior wood building elements with limited or no dimensional stability



Colour	Availability					
	Quantity per pallet	672	96	22	4	1
	Size / Quantity	6 x 0,75 l	5 l	20 l	120 l	1000 l
	Type of container	Tin canister	Tin canister	Tin canister	Drum	Container
	Container code	01	05	20	68	61
	Art. no.					
clear	3388	■	■	■	■	■
special colours	3389		■	■	■	■

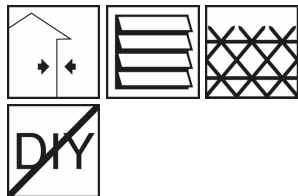
Application rate

30 - 80 ml/m²

Depending on the processing method, wood type and wood surface.



Range of use



- For use on interior and exterior wood
- Soft and hard woods
- Wood building elements with limited dimensional stability, e.g. folding shutters, matchboarding, summerhouses
- Wood building elements with no dimensional stability: e.g. fences, framework, carports, planking
- Temporary protection against dirt for laminated beams during transport and construction
- Not for use on floors
- For use by professionals

Property profile



- Can be stacked wet-on-wet
- Quick-drying
- Water-based: does not give off any unpleasant odours and tools can be cleaned with water
- Breathable
- Does not flake

Characteristic data of the product

Density (20 °C)	Approx. 1.01 g/cm ³
Runout time s in DIN 4 cup	10 - 12
Odour	Characteristic

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

Additional information

- [Merkblatt zur Betriebshygiene](#)
- [Pflege und Wartung von Tauchbecken](#)

Possible system products

- [Induline SW-900* \(3776\)](#)
- [Induline SW-910 \(3777\)](#)

*Use biocidal products carefully.
Always read the label and product information before use.

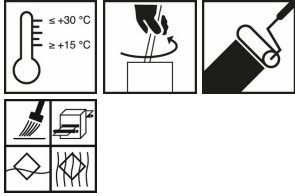
Preparation

- Substrate requirements
The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct manner.
Wood building elements with limited or no dimensional stability: wood moisture content max. 18%
- Substrate preparation



If necessary, impregnate non-resistant woods with a wood preservative* (*Use biocides safely. Always read the label and product information before use).

Directions



■ Conditions for use

Temperature of the material, air and substrate: from min. +15 °C to max. +30 °C.

Stir well, including during application or after a break in work.

Immersion and flow coating.

Industrial series production (vacuum procedure)

Apply using a brush or roller.

Once dry, apply further coatings.

Seal opened containers well and use contents as soon as possible.

Tips on use



Check colour, adhesion and compatibility with the substrate by setting up a trial area.

Before coating technically modified woods and wood-based materials, apply the coating to a trial surface and conduct a suitability test on the desired area of use.

Prior to full application, please apply a test coat to a sample area under practical conditions using the desired system, then test or examine the surface properties.

Ensure good ventilation.

The product is suitable for the climatic load group "outdoor climate" (protected construction) in accordance with DIN 50010-1. In cases where wood is directly exposed to weather only, a coating suitable for exterior use must be applied after no more than 4 weeks.

■ Drying

Ready for overcoating: after approx. 1 hour

Practice values at +20 °C and 65% relative humidity.

Low temperatures, poor ventilation and high humidity delay drying.

■ Thinning

Ready to use

Notes

Observe the information sheets "Upkeep and Maintenance of Dipping Tanks and Flow Coating Facilities" and "Information on Workplace Hygiene".

Tools / Cleaning



Dipping tank, flow coating facility, VACUMAT® vacuum coating equipment, paintbrush, roller

Clean tools with water or Aqua RK-898 Cleaning Concentrate immediately after use.

Ensure that any residue from cleaning is disposed of correctly.

Storage / Shelf life



If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.

Safety data / Regulations

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

VOC content as per the "Decopaint" Directive (2004/42/EC)

EU limit value for the product (Cat. A/e): max. 130 g/l (2010).

This product contains < 130 g/l VOC.

VOC	
Kat.	A/e
2010:	130g/l
max.:	130g/l

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.