



Induline SW-935

Water-based, clear impregnation, primer and sanding primer

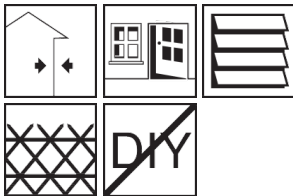


Colour	Availability		
	Quantity per pallet	96	22
	Size / Quantity	5 l	20 l
	Type of container	Tin bucket	Tin bucket
	Container code	05	20
	Art. no.		
clear	3786	■	■

Application rate 30 - 90 ml/m² per coat (depending on the area of application)



Range of use



- For use on interior and exterior wood
- Soft and hard woods
- Dimensionally stable wood building elements: e.g. windows and doors
- Wood building elements with limited dimensional stability, e.g. folding shutters, matchboarding, summerhouses
- Wood building elements with no dimensional stability: e.g. fences, framework, carports, planking
- Undiluted: primer for aluminium-clad wood windows
- 1:1 with water: impregnation with no active ingredients
- 1:3 with water: washing aid
- For use by professionals

Property profile



- Quick and easy to use
- Quick-drying and easy to sand
- Strengthens wood
- Raises the fibres, enabling them to be removed during the first sanding operation
- Reduces spotting when used in combination with coloured primers
- High-yielding concentrate

Characteristic data of the product

Runout time s (20° C, ISO 3)	Approx. 22-24
Binder	Acrylate copolymer/alkyd emulsion
Density (20 °C)	Approx. 1.005 g/cm ³
Odour	Characteristic

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

Certificates

- [French VOC Emission Test](#)

Additional information

- [Information on workplace hygiene](#)
- [Upkeep and maintenance of dipping tanks and flow coating facilities](#)

Possible system products

- [Induline GW-360 \(3201\)](#)
- [Induline GW-390 \(7950\)](#)
- [Induline GW-209 \(2498\)](#)
- [Induline GW-201 \(2491\)](#)
- [Induline ZW-400 \(3900\)](#)
- [Induline ZW-425 \(7918\)](#)
- [Induline OW-800 \(3463\)](#)
- [Induline OW-810 \(3461\)](#)



- > Induline LW-720 (3996)
- > Induline LW-721/05 (5105)
- > Induline LW-722 ^[eco] (5100)

Preparation

- **Substrate requirements**
The substrate must be clean, dry, free of dust, grease and loose substances, and prepared in the correct manner.
Dimensionally stable wood building elements: wood moisture content 11-15%
Wood building elements with limited or no dimensional stability: wood moisture content max. 18%

Production of the mixture

- **Mixing**
Undiluted: primer for aluminium-clad wood windows
1:1 with water: impregnation with no active ingredients
1:3 with water: washing aid



Directions



- **Conditions for use**
Temperature of the material, air and substrate: from min. +15 °C to max. +30 °C.

Stir well, including during application or after a break in work.
Application by brush, dipping, flow coating, spraying.
Once dry, apply further coatings.
Cannot be used as a replacement for wood preservative.
Seal opened containers well and use contents as soon as possible.

Tips on use



- Check colour, adhesion and compatibility with the substrate by setting up a trial area.
The best flow results on Accoya, oak and chestnut are achieved at a pH value of 9.0–9.5, corresponding to an additive content of 0.3–0.5% VP 20829 Additive (0366).
If foaming occurs in the flow coating system, it is recommended to add 0.2-1.0% VP 9325 defoaming agent - strength 2.
- **Drying**
Dust-dry: after approx. 30 minutes
Overcoating: after approx. 4 hours
(at 23 °C and 50% RH)

If force drying is used, can be overcoated: after approx. 90 minutes
(20 minutes dripping/50 minutes drying phase (35-40 °C)/20 minutes cooling phase)
Low temperatures, poor ventilation and high humidity delay drying.
- **Thinning**
Concentrate can be diluted up to a ratio of 1:3 with water.

Notes

Observe the information sheets “Upkeep and Maintenance of Dipping Tanks and Flow Coating Facilities” and “Information on Workplace Hygiene”.

Tools / Cleaning

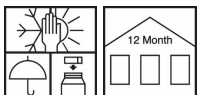
Brush, dipping tank, flow coating facility, spraying equipment



Clean tools with water or Aqua RK-898 Cleaning Concentrate immediately after use.
Ensure that any residue from cleaning is disposed of correctly.

Storage / Shelf life

If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.



Safety data / Regulations

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet.

Personal protective equipment

Respiratory protection with at least an A/P2 combination filter must be worn during spraying, together with safety goggles. Wear suitable protective gloves and clothing.

Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.



VOC content as per the
"Decopaint" Directive
(2004/42/EC)

EU limit value for the product (Cat. A/e): max. 130 g/l (2010).
This product contains < 130 g/l VOC.

VOC	
Kat.	A/e
2010:	130g/l
max.:	130g/l

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.