Technical Data Sheet Product number 6300







Epoxy UV 100 TX

Thixotropic binder

	Availability				
	Quantity per pallet				
	Packaging unit	2,5	kg	10 kg	
	Type of container	Tin	bucket	Tin bucket	
	Container code	04		11	
	Art. no.				
	6300				
Application rate	See application example	es			
Range of use		Transparent fixing layer for flake coatings Pore closure for epoxy resin screeds			
Property profile	StableLittle tendency to yellow	v			
Characteristic data of the		Component A	Component B	Mixture	
product	Density (20 °C)	1.15 g/cm ³	1.02 g/cm ³	1.11 g/cm ³	
	Viscosity (25 °C)	thixotropic	220 mPa s	thixotropic	
	The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.				
Certificates	> VOC tested according to	• VOC tested according to AgBB evaluation scheme			
Preparation	 Substrate requirements The substrate must be load-bearing, dimensionally stable, solid, free of loose pa oils, grease as well as other substances that could interfere with adhesion. It must primed so as to remove all surface pores. The tensile strength of the surface of the substrate must be at least 1.5 N/mm² of (smallest individual value of at least 1.0 N/mm²), and the compressive strength n least 25 N/mm². Substrates must have reached their moisture balance and must also be protected moisture penetration from the reverse side, including during use. 				
	Concrete		max. 4 m% moist	ure	
	Cement screed	Cement screed max. 4 m% moisture			

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	Substrate preparation The substrate must be prepared using suitable Remmers products. Refer to the current Technical Data Sheet for detailed information on the single products.		
Production of the mixture	 Combi-container Add the entire quantity of the hardener (component B) to the basic compound (component A). Mix thoroughly with a slow-speed electric mixer (approx. 300 - 400 rpm). Pour the mixture into a separate container and mix again thoroughly. Mix for at least 3 minutes. Insufficient mixing is indicated by streaks forming. 		
	Mixing ratio (A : B) 74 : 26 parts by weight		
	As soon as the mixture is ready to use, apply it in full to the prepared surface and spread it using suitable tools.		
Directions	For professional users only!		
e +30 °C z +12 °C z 5 Min.	 Conditions for use Temperature of the material, air and substrate: from min. +12 °C to max. +30 °C During the curing process, the applied material should be protected from moisture which could impair the surface and impair the adhesion. Relative humidity should not exceed 80%. The temperature of the substrate must be at least 3 °C above the dew point temperature during application and curing. 		
	Working time (+20 °C) Approx. 25 minutes		
	Waiting time (+20 °C) Waiting time between coats min. 6 hours and max. 48 hours.		
	Drying time (+20 °C) Foot traffic after 6 hours, mechanical loading after 3 days, full loading capacity after 7 days.		
	As a general principle, higher temperatures will reduce and lower temperatures will increase the times stated.		
Application examples	Pore filler The mixed resin is generously applied to the surface. Distribute with a suitable tool, e.g. rubber blade, and work into the substrate with an epoxy roller so that pores in the surface of the substrate are completely filled. It may be necessary to apply several layers.		
	Application rate approx. 0.2 - 0.5 kg/m² binder		







	Fixation layer for flake coatings Pour the material generously onto the surface. Use a suitable 25 cm epoxy roller to apply uniformly and generously, working crosswise, then roll using a 50 cm epoxy roller saturated with material. Replace the rollers with new ones every 30 minutes. Always work wet-on-wet. Make sure that no pools form.		
	Application rate approx. 0.3 kg/m ²	² binder	
Notes	Unless otherwise specified, all of the values and application rates given above have been determined under laboratory conditions (20 °C) using standard colours. Slight deviations from these values may arise if the product is worked with on site. Abrasive mechanical loads leave traces of wear. Suitable for vehicle traffic with rubber tyres; not suitable for vehicle loads with metal or		
	polyamide tyres nor for dynamic point loads. Epoxy resins are generally not colourfast when e When coating continuous surfaces, only use mat slight differences in colour, gloss and texture ma When using to fix flake coatings, an additional se Further notes on working, system construction a be found in the latest Technical Data Sheets and	cerials with the same batch number as ay occur. eal coat is necessary. Ind maintenance of the listed products can	
Tools / Cleaning	Smoothing trowel, rubber scraper, epoxy roller, r	mixer	
	More detailed information can be found in the R Clean tools, equipment and splashed material ir Take suitable protective and waste disposal mea	nmediately while fresh with V 101 Thinner.	
Storage / Shelf life	If stored unopened in the original container and min. 12 months (component A)/min. 24 months (
Safety data / Regulations	For professional users only! For further information on the safety aspects of product and on disposal and environmental mat Sheet and the brochure entitled "Epoxy Resins in Environment", issued by Deutsche Bauchemie e.	tters, please see the current Safety Data n the Construction Industry and the	
Personal protective equipment	This information can be obtained from the curre professional associations.	ent Safety Data Sheets and/or the relevant	
Disposal	Dispose of contents/container in accordance wit regulations.	th local/regional/national/international	
VOC content as per the "Decopaint" Directive (2004/42/EC)	EU limit value for the product (Cat. A/j): max. 500 This product contains < 500 g/l VOC.	0 g/l (2010).	
Declaration of performance	> Declaration of performance		

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CE marking

C	E

Remmers GmbH

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07 GBIII 028_4 EN 13813:2002 6300

Synthetic resin screed for use internally in buildings

Reaction to fire:	E _{fl}
Release of corrosive substances:	SR
Wear resistance:	≤ AR 1
Bond strength:	≥ B 1.5
Impact resistance:	≥ IR 4

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.