



## Epoxy TX Color ESD

Pigmented ESD-compliant textured coating

Colour	Availability
	Quantity per pallet
	<b>Size / Quantity</b> <b>25 kg</b>
	Type of container Tin bucket
	Container code 26
	<b>Art. no.</b>
special colours from 100 kg	6665 ■

**Application rate** Approx. 0.5 - 0.6 kg/m<sup>2</sup> binder

**Range of use** ■ Textured coating

**Property profile**

- Dissipative / ESD-compliant
- Volume conductive when used in a system
- Free from solid salts and aqueous salt solutions
- Slip-resistant
- Can be subjected to mechanical loads
- Can be subjected to chemical loads
- Coating compatibility test
- Physiologically harmless once fully cured

**Characteristic data of the product**

■ On delivery		Component A	Component B	Mixture
Density (20 °C)		1.59 g/cm <sup>3</sup>	1.05 g/cm <sup>3</sup>	1.47 g/cm <sup>3</sup>
Viscosity (25 °C)		thixotropic	130 mPa s	thixotropic
■ Once fully cured				
Reaction to fire (DIN EN 13501-1)		B <sub>fl</sub> -s1* (Low Flammability)		
Slip resistance class (DIN EN 51130:2014)		R9		
Earth resistance to ground acc. to EN 61340-4-1 (2.5 kg electrode)		< 1 GΩ (23 °C / 50% RH)		
Overall system resistance acc. to EN 61340-4-5 (person/shoe/floor)		< 1 GΩ (23 °C / 50% RH)		
Maximum body charge acc. to EN 61340-4-5 (walking test)		< 100 V (23 °C / 50% RH)		

\* Fire test class in defined systems (see test report on fire classification: Remmers conductive systems)  
The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

**Certificates** > [Test report fire classification - Remmers dissipative systems](#)

**Possible system products**

- > [Copper Tape \(4551\)](#)
- > [Earthing Kit \(4933\)](#)
- > [Epoxy Primer PF \(1224\)](#)



## Preparation

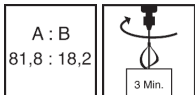
### ■ Substrate requirements

The substrate must be firm, dimensionally stable, capable of bearing loads and free of loose constituents, dust, oil, grease, rubber marks and other substances that could interfere with adhesion. Suitable Remmers epoxy primers, epoxy scratch coats or epoxy mortars must always be used.

### ■ Substrate preparation

Before the application of the product a smooth surface must be produced, e.g. with a scratch coat. Install earthing elements and copper strands prior to application, based on the size and shape of the surface. Make sure that no point on the surface is more than 10 m from an earthing point or a connected copper strand. Refer to the current Technical Data Sheet for detailed information on the single products.

## Production of the mixture



### ■ Combi-container

Add the entire quantity of the hardener (component B) to the base compound (component A). Mix thoroughly with a slow-speed electric mixer (approx. 300 - 400 rpm). Pour the mixture into a separate container and mix again thoroughly. Mix for at least 3 minutes. Insufficient mixing is indicated by streaks forming.

<b>Mixing ratio (A : B)</b>	81.8 : 18.2 parts by weight
-----------------------------	-----------------------------

Once prepared, pour the entire mixture onto the prepared surface, spread using a suitable tool, and add texture immediately.

## Directions



For professional users only!

### ■ Conditions for use

Temperature of the material, air and substrate: from min. +15 °C to max. +25 °C. After application, the material must be protected for at least 72 hours against direct exposure to water and moisture. Relative humidity should not exceed 80%. The temperature of the substrate must be at least 3 °C above the dew point temperature during application and curing.

### ■ Working time (+20 °C)

Approx. 30 minutes

### ■ Drying time (+20 °C)

Foot traffic after 16 hours, mechanical loading after 3 days, full loading capacity after 7 days.

As a general principle, higher temperatures will reduce and lower temperatures will increase the times stated.

## Application examples

### ■ Textured coating

The material should be applied evenly using a notched trowel or, for vertical application, a notched scraper (fitted with Remmers notched strip no. 22). Uneven application can lead to visible texture differences and roller marks. After applying, intensively re-roll the fresh material with a textured roller at right angles to the direction of application. To reduce roller marks etc., re-roll in one direction without pressure using a 50 cm textured roller, for example.

<b>Application rate</b>	Approx. 0.5 - 0.6 kg/m <sup>2</sup> binder
-------------------------	--

## Notes

Unless otherwise specified, all of the values and application rates given above have been determined under laboratory conditions (20 °C) using standard colours. Slight deviations from these values may arise if the product is worked with on site. When coating continuous surfaces, only use materials with the same batch number as slight differences in colour, gloss and texture may occur. Colours with low hiding power (e.g. yellow, red or orange) tend to act as a translucent coating, meaning that a primer of the same colour must be used. The resulting surface texture is strongly influenced by the conditions on site and the application method. Therefore, surface texture is not covered by product liability. Before checking the ESD values, we recommend cleaning the ESD shoes, the electrodes and the floor coating with isopropyl alcohol or ethanol (95%) and waiting until it has evaporated. Low thickness and low temperature can affect the visual effect of the finished surface. Depending on the application and system, pores may be created due to air pockets when texturing the thixotropic coating material. These may accumulate dirt during use. Abrasive mechanical loads leave traces of wear. Suitable for vehicle traffic with rubber tyres; not suitable for vehicle loads with metal or polyamide tyres nor for dynamic point loads. Epoxy resins are generally not colourfast when exposed to UV light or weather. In case of repairs on the surface or working up to existing surfaces, there will be a visible transition in



appearance and texture.

Anti-slip floors naturally require more cleaning effort than smooth surfaces. Therefore, the use of cleaning machines with soft brushes is recommended.

Further notes on working, system construction and maintenance of the listed products can be found in the latest Technical Data Sheets and the Remmers system recommendations.

**Tools / Cleaning**

Toothed trowel, notched spreader, suitable textured roller, suitable mixer



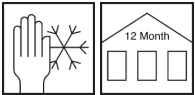
More detailed information can be found in the Remmers Tool Programme.

Clean tools, equipment and splashed material immediately while fresh with V 101.

Take suitable protective and waste disposal measures when cleaning.

**Storage / Shelf life**

If stored unopened in the original container and kept cool, dry and protected from frost, min. 12 months (component A)/min. 24 months (component B).



**Safety data / Regulations**

For professional users only!

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet and the brochure entitled "Epoxy Resins in the Construction Industry and the Environment", issued by Deutsche Bauchemie e.V. (3rd edition 2022).

**Disposal**

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

**VOC content as per the "Decopaint" Directive (2004/42/EC)**

EU limit value for the product (cat A/j): max. 500 g/l (2010).  
This product contains < 500 g/l VOC.

VOC	
Kat.	A/j
2010:	500g/l
max.:	500g/l

**Declaration of conformity**



**Remmers GmbH (CE)**

Bernhard-Remmers-Str. 13, D – 49624 Lönningen

**Remmers (UK) Limited (UKCA)**

1 & 2 Garden Suites, Coleshill Manor Campus, Birmingham B46 1DL (GB)

20 (CE); 21 (UKCA)

GBIII 156\_2

EN 13813:2002

6665

Synthetic resin screed for use internally in buildings

Reaction to fire:	E <sub>fl</sub>
Release of corrosive substances:	SR
Wear resistance:	≤ AR 0.5
Bond strength:	≥ B 1.5
Impact resistance:	≥ IR 4

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.