



Epoxy ESD Color 3K

ESD-compliant coating



Colour	Availability
	Quantity per pallet
	Size / Quantity 30 kg
	Type of container Tin bucket + bag
	Container code 31
	Art. no.
special colours > 150 kg	6668 ■

Application rate See application examples

Range of use ■ Self-levelling coating for ESD protected areas

Property profile

- Dissipative / ESD-compliant
- Volume conductive when used in a system
- Can be subjected to mechanical loads
- Can be subjected to chemical loads
- Anti-slipping version possible
- Free from solid salts and aqueous salt solutions
- Suitable for hand pallet trucks and forklift trucks
- Physiologically harmless once fully cured

Characteristic data of the product

	Component A	Component B	Mixture (3C)
Density (20 °C)	1.43 g/cm ³	1.06 g/cm ³	1.60 g/cm ³
Viscosity (25 °C)	1850 mPa s	110 mPa s	

■ **On delivery**

	Component A	Component B	Mixture (3C)
Abrasion according to Taber test	10 mg (CS17, 1000 U, 1000 g)		
Shore D after 28 days	65		
Flexural tensile strength	27.0 N/mm ² *		
Compressive strength	31.3 N/mm ² *		

* Epoxy resin mortar 1 : 3 with standard sand
The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

Certificates

- [Clean room test – particle emissions \(ISO Class 4\)](#)
- [Clean room test – outgassing](#)
- [Crack bridging](#)

Possible system products

- [Copper Tape \(4551\)](#)
- [Epoxy ST 100 \(1160\)](#)
- [Epoxy Conductive \(6671\)](#)
- [Earthing Kit \(4933\)](#)

Preparation

- **Substrate requirements**
The substrate must be firm, dimensionally stable, capable of bearing loads and free of loose constituents, dust, oil, grease, rubber marks and other substances that could interfere with adhesion.
The adhesive pull strength of the surface after priming must be at least 1.5 N/mm² on average (smallest single value min. 1.0 N/mm²), compressive strength at least 25 N/mm².



Suitable Remmers epoxy primers, epoxy scratch coats or epoxy mortars must always be used.

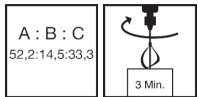
■ Substrate preparation

Before the application of the product a smooth surface must be produced, e.g. with a scratch coat.

Refer to the current Technical Data Sheet for detailed information on the single products.

Epoxy Conductive must be applied according to the current Technical Data Sheet as transverse conducting layer.

Production of the mixture



■ Combi-container

Add the entire quantity of the hardener (component B) to the base compound (component A).

Mix thoroughly with a slow-speed electric mixer

(approx. 300 - 400 rpm).

Mix for at least 3 minutes.

Insufficient mixing is indicated by streaks forming.

Then add comp. C and mix again.

Pour the mixture into a separate container and mix again thoroughly.

Mixing ratio (A : B : C)

52.2 : 14.5 : 33.3 parts by weight

As soon as the mixture is ready to use, apply all of it to the prepared surface and spread it using a suitable tool.

Directions



For professional users only!

■ Conditions for use

Temperature of the material, air and substrate: from min. +12 °C to max. +30 °C.

After application, the material must be protected for at least 72 hours against direct exposure to water and moisture.

Relative humidity should not exceed 80%.

The temperature of the substrate must be at least 3 °C above the dew point temperature during application and curing.

■ Working time (+20 °C)

approx. 25 minutes

■ Drying time (+20 °C)

Foot traffic after 1 day, mechanical loading after 3 days, full loading capacity after 7 days.

As a general principle, higher temperatures will reduce and lower temperatures will increase the times stated.

Application examples

■ Coating

Pour the material onto the prepared substrate and then distribute using a suitable tool, e.g. a notched trowel or notched scraper.

Afterwards roll over with a (metal) spiked roller.

The stated approximate application quantities refer to smooth, level substrates.

Application rate

approx. 2.5 - 3.0 kg/m² mixture

Notes

Unless otherwise specified, all of the values and application rates given above have been determined under laboratory conditions (20 °C) using standard colours. Slight deviations from these values may arise if the product is worked with on site.

When coating continuous surfaces, only use materials with the same batch number as slight differences in colour, gloss and texture may occur.

Due to the black transverse conducting layer, poorly covering colours are not to be used.

Before the application of the covering layer, the correct functioning of the transverse conducting layer and of the connections must be proved and registered in a measurement report.

Low levels of air humidity can cause a higher discharge resistance, uneven or thicker layers can even lead the coating to not be conductive at all.

Before checking the ESD values, we recommend cleaning the ESD shoes, the electrodes and the floor coating with isopropyl alcohol or ethanol (95%) and waiting until it has evaporated.

In case of possible permanent exposure to water or prolonged accumulations of moisture, the formation of white stains on the surface is possible. This does not affect the technical properties of the coating.

Low thickness and low temperature can affect the visual effect of the finished surface.

Abrasive mechanical loads leave traces of wear.

High concentrated loads can leave marks on the impact resistant coating.

Exposure to vehicles with metal or polyamide tyres as well as dynamic concentrated loads can cause faster wearing of the coating.

Epoxy resins are generally not colourfast when exposed to UV light or weather.

In case of repairs on the surface or working up to existing surfaces, there will be a visible transition in appearance and texture.

Further notes on working, system construction and maintenance of the listed products can be found in the



latest Technical Data Sheets and the Remmers system recommendations.

Tools / Cleaning

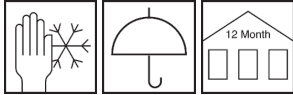
Toothed trowel, notched spreader, mixing apparatus, spiked roller



More detailed information can be found in the Remmers Tool Programme.
Clean tools, equipment and splashed material immediately while fresh with V 101.
Take suitable protective and waste disposal measures when cleaning.

Storage / Shelf life

If stored unopened in the original container and kept cool, dry and protected from frost, min. 12 months (component A)/min. 24 months (component B).



Safety data / Regulations

For professional users only!

For further information on the safety aspects of transporting, storing and handling the product and on disposal and environmental matters, please see the current Safety Data Sheet and the brochure entitled "Epoxy Resins in the Construction Industry and the Environment", issued by Deutsche Bauchemie e.V. (3rd edition 2022).

Personal protective equipment

This information can be obtained from the current Safety Data Sheets and/or the relevant professional associations.

Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

VOC content as per the "Decopaint" Directive (2004/42/EC)

EU limit value for the product (cat A/j): max. 500 g/l (2010).
This product contains < 500 g/l VOC.

VOC	
Kat.	A/j
2010:	500g/l
max.:	500g/l

Declaration of performance

> **Declaration of performance**

Declaration of conformity



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11 (CE); 21 (UKCA)

GBIII 025_4

EN 13813:2002

6668

Synthetic resin screed / Synthetic resin coating for use internally in buildings

Reaction to fire:	E _{fl}
Release of corrosive substances:	SR
Wear resistance:	≤ AR 1
Bond strength:	≥ B 1.5
Impact resistance:	≥ IR 4

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.