



Epoxy SIC Color

Hard grain coating

Colour	Availability		
	Quantity per pallet		
	Size / Quantity	10 kg	25 kg
	Type of container	Tin bucket	Tin bucket
	Container code	11	26
	Art. no.		
pebble grey (approx. RAL 7032)	6845	■	■
silver grey (approx. RAL 7001)	6846	■	■
light grey (approx. RAL 7035)	6847	■	■
special colours from 100 kg	6844	■	■

Application rate Approx. 0.6 kg/m²

Range of use

- Textured hard grain coating
- Conductive textured coating

Property profile

- Slip-resistant
- Conductive
- Resistant to wear
- Can be subjected to mechanical loads
- Can be subjected to chemical loads
- Physiologically harmless once fully cured

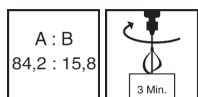
Characteristic data of the product	Component A	Component B	Mixture
Density (20 °C)	1.68 g/cm ³	1.05 g/cm ³	1.53 g/cm ³
Viscosity (25 °C)	thixotropic	130 mPa s	thixotropic

The values stated represent typical characteristic data of the product and are not to be understood as binding product specifications.

Preparation

- **Substrate requirements**
The substrate must be firm, dimensionally stable, capable of bearing loads and free of loose constituents, dust, oil, grease, rubber marks and other substances that could interfere with adhesion. The tensile strength of the surface of the substrate must be at least 1.5 N/mm² on average (smallest individual value of at least 1.0 N/mm²), and the compressive strength must be at least 25 N/mm². Suitable Remmers epoxy primers, epoxy scratch coats or epoxy mortars must always be used. If conductivity is required, the prepared surface must be covered with a transverse conducting layer of Epoxy Conductive (LE) before the coating of Epoxy SIC Color is applied.
- **Substrate preparation**
Before the application of the product a smooth surface must be produced, e.g. with a scratch coat. Refer to the current Technical Data Sheet for detailed information on the single products.

Production of the mixture



- **Combi-container**
Add the entire quantity of the hardener (component B) to the base compound (component A). Mix thoroughly with a slow-speed electric mixer (approx. 300 - 400 rpm). Pour the mixture into a separate container and mix again thoroughly. Mix for at least 3 minutes. Insufficient mixing is indicated by streaks forming.

Mixing ratio (A : B) 84.2 : 15.8 parts by weight



Immediately after preparation, pour all of the complete mixture onto the prepared surface, level above the grain using a smoothing trowel, and texture immediately.

Directions

For professional users only!



■ **Conditions for use**

Temperature of the material, air and substrate: from min. +12 °C to max. +25 °C.
 After application, protect the surface for at least 48 hours from exposure to water and moisture.
 Relative humidity should not exceed 80%.
 The temperature of the substrate must be at least 3 °C above the dew point temperature during application and curing.

■ **Working time (+20 °C)**

Approx. 30 minutes

■ **Drying time (+20 °C)**

Foot traffic after 16 hours, mechanical loads after 3 days, full loading capacity after 7 days.

As a general principle, higher temperatures will reduce and lower temperatures will increase the times stated.

Application examples

■ **Textured coating**

Use a smoothing trowel, or an angled scraper for upright application, to spread the material evenly over the grain.
 Uneven application can lead to visible texture differences.
 After applying, intensively re-roll the fresh material with a textured roller at right angles to the direction of application. To reduce roller marks etc., re-roll in one direction without pressure using a 50 cm textured roller, for example.

Application rate	Approx. 0.6 kg/m ²
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Notes

Unless otherwise specified, all of the values and application rates given above have been determined under laboratory conditions (20 °C) using standard colours. Slight deviations from these values may arise if the product is worked with on site.
 When coating continuous surfaces, only use materials with the same batch number as slight differences in colour, gloss and texture may occur.
 Colours with low hiding power (e.g. yellow, red or orange) tend to act as a translucent coating, meaning that a primer of the same colour must be used.
 In the case of the conductive variant, colours with low hiding power should not be used due to the black transverse conductive layer.
 Before the application of the covering layer, the correct functioning of the transverse conducting layer and of the connections must be proved and registered in a measurement report.
 Low levels of air humidity can cause a higher discharge resistance, uneven or thicker layers can even lead the coating to not be conductive at all.
 The resulting surface texture is heavily dependent on the conditions on the building site, as well as the working procedure used. It is therefore not covered under product liability.
 Low thickness and low temperature can affect the visual effect of the finished surface.
 Depending on the application and system, pores may be created due to air pockets when texturing the thixotropic coating material. These may accumulate dirt during use.
 Abrasive mechanical loads leave traces of wear.
 Suitable for vehicle traffic with rubber tyres; not suitable for vehicle loads with metal or polyamide tyres nor for dynamic point loads.
 Epoxy resins are generally not colourfast when exposed to UV light or weather.
 In case of repairs on the surface or working up to existing surfaces, there will be a visible transition in appearance and texture.
 Anti-slip floors naturally require more cleaning effort than smooth surfaces. Therefore, the use of cleaning machines with soft brushes is recommended.
 Further notes on working, system construction and maintenance of the listed products can be found in the latest Technical Data Sheets and the Remmers system recommendations.

Tools / Cleaning

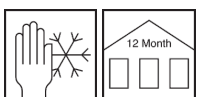
Smoothing trowel, suitable textured roller, suitable mixer



More detailed information can be found in the Remmers Tool Programme.
 Clean tools, equipment and splashed material immediately while fresh with V 101.
 Take suitable protective and waste disposal measures when cleaning.

Storage / Shelf life

If stored unopened in its original container in a cool, dry place and protected against frost, the product will keep for at least 12 months.





Disposal

Larger quantities of leftover product should be disposed of in the original containers in accordance with the applicable regulations. Completely empty, clean containers should be recycled. Do not dispose of together with household waste. Do not allow to enter the sewage system. Do not empty into drains.

VOC content as per the "Decopaint" Directive (2004/42/EC)

EU limit value for the product (cat A/j): max. 500 g/l (2010).
This product contains < 500 g/l VOC.

VOC	
Kat.	A/j
2010:	500g/l
max.:	500g/l

Declaration of conformity



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20 (CE); 23 (UKCA)

GBIII 158_2

EN 13813:2002

6844

Synthetic resin screed for use internally in buildings

Reaction to fire:	E _{fl}
Release of corrosive substances:	SR
Wear resistance:	≤ AR 0.5
Bond strength:	≥ B 1.5
Impact resistance:	≥ IR 4

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.